SAFETY DATA SHEET



Blasogrind HC 5

Section 1. Identification

Product name : Blasogrind HC 5

Product code : 03280-56

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use only. Metal working fluids

Uses advised against

Consumer use.

Manufacturer : BLASER SWISSLUBE AG

Winterseistrasse 22 CH-3415 Hasle-Rüegsau

Switzerland

Tel:+41 (0)34 460 01 01 E-Mail: contact@blaser.com

Supplier's details : Irving Tooling Solutions Ltd.

Avonhead

NZ-8042 Christchurch Tel:+64 3 981 8199

E-Mail: service@toolingsolutions.co.nz

e-mail address of person

responsible for this SDS

Emergency telephone number (with hours of

operation)

: reach@blaser.com

: +64 9 929 1483 (24h/7d)

Section 2. Hazards identification

HSNO Classification

: SKIN SENSITISATION - Category 1 ASPIRATION HAZARD - Category 1

This material is classified as hazardous according to criteria in the Hazardous Substances (Hazard Classification) Notice 2020.

This material is not classified as DANGEROUS GOODS according to criteria in New Zealand Standard 5433:2012 Transport of Dangerous Goods on Land.

GHS label elements

Response

Signal word : Danger

Hazard statements : H304 - May be fatal if swallowed and enters airways.

H317 - May cause an allergic skin reaction.

Precautionary statements

Prevention: P280 - Wear protective gloves.

P261 - Avoid breathing vapour.

P272 - Contaminated work clothing should not be allowed out of the workplace.
P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or

doctor. Do NOT induce vomiting.

P362 + P364 - Take off contaminated clothing and wash it before reuse.

P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.

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Section 2. Hazards identification

Storage

: P405 - Store locked up.

Disposal

: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Symbol



Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% (w/w)	CAS number
Distillates (petroleum), hydrotreated middle	≥30 - ≤60	64742-46-7
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	≥30 - ≤60	72623-86-0
Polysulfides, di-tert-dodecyl	≤5	68425-15-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Inhalation

: Avoid breathing vapour or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Most important symptoms/effects, acute and delayed Potential acute health effects

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Section 4. First aid measures

Inhalation : No known significant effects or critical hazards.

Ingestion : May be fatal if swallowed and enters airways.

Skin contact : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic

skin reaction.

Eye contact : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:

nausea or vomiting

Skin : Adverse symptoms may include the following:

> irritation redness dryness cracking

: No specific data. Eyes

Indication of immediate medical attention and special treatment needed, if necessary

Specific treatments : No specific treatment.

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Protection of first-aiders No action shall be taken involving any personal risk or without suitable training. It

may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable Use an extinguishing agent suitable for the surrounding fire.

Not suitable None known.

Specific hazards arising from the chemical

Hazardous thermal

decomposition products

: Not available. Hazchem code

Special precautions for fire-

fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without

: In a fire or if heated, a pressure increase will occur and the container may burst.

suitable training.

: No specific data.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

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Section 6. Accidental release measures

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not swallow. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store between the following temperatures: -20 to 40°C (-4 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

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Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated middle	HSWA 2015 - HSW (GRWM) 2016. Workplace exposure standards (WES) (New Zealand, 11/2020). WES-TWA: 5 mg/m³ 8 hours. Form: Mist WES-STEL: 10 mg/m³ 15 minutes. Form: Mist
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	HSWA 2015 - HSW (GRWM) 2016. Workplace exposure standards (WES) (New Zealand, 11/2020). WES-TWA: 5 mg/m³ 8 hours. Form: Mist WES-STEL: 10 mg/m³ 15 minutes. Form: Mist

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

Environmental exposure controls

- Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately

estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum) .

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.

Respiratory protection

: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.



Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid. Colour : Colourless. **Odour** Faint odour. **Odour threshold** : Not available. pН : Not applicable. Melting point/freezing point : Not available. **Pour point** : -24°C (-11.2°F) : Not available.

Boiling point, initial boiling point, and boiling range

: Open cup: 150°C (302°F) Flash point

: Not available. **Evaporation rate Flammability** : Not available. : Not available. Lower and upper explosion

limit/flammability limit

Vapour pressure : Not available. Relative vapour density : Not available. **Relative density** : Not available.

: 0.85 g/cm³ [20°C (68°F)] **Density**

Solubility in water : Not available.

Miscible with water : No

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available.

Viscosity : Kinematic (40°C (104°F)): 5 mm²/s (5 cSt)

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

: Shelf life: 36 months. Chemical stability

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

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Section 11. Toxicological information

Information on likely routes of exposure

Inhalation : No known significant effects or critical hazards.Ingestion : May be fatal if swallowed and enters airways.

Skin contact: Defatting to the skin. May cause skin dryness and irritation. May cause an allergic

skin reaction.

Eye contact : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion: Adverse symptoms may include the following:

nausea or vomiting

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Eye contact : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	LD50 Dermal	Rabbit	>2000 mg/kg	-
Polysulfides, di-tert-dodecyl	LD50 Oral LD50 Dermal LD50 Oral	Rat Rat Rat	>5000 mg/kg >2000 mg/kg >2000 mg/kg	- - -

Irritation/Corrosion

Not available.

Sensitisation

Not available.

Potential chronic health effects

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Inhalation : No known significant effects or critical hazards.Ingestion : No known significant effects or critical hazards.

Skin contact: Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Eye contact
 No known significant effects or critical hazards.
 Carcinogenicity
 No known significant effects or critical hazards.
 Mutagenicity
 No known significant effects or critical hazards.
 Teratogenicity
 No known significant effects or critical hazards.
 Developmental effects
 No known significant effects or critical hazards.
 Fertility effects
 No known significant effects or critical hazards.

Chronic toxicity

Not available.

Carcinogenicity

Not available.



Section 11. Toxicological information

Mutagenicity

Not available.

Teratogenicity

Not available.

Reproductive toxicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name

Distillates (petroleum), hydrotreated middle

Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

Aquatic and terrestrial toxicity

Product/ingredient name	Result	Species	Exposure
Distillates (petroleum), hydrotreated middle	EC50 >10000 mg/l	Algae	96 hours
	EC50 3193 mg/l EC50 1028 mg/l	Daphnia Fish	48 hours 96 hours

Persistence/degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Polysulfides, di-tert-dodecyl	>6.2	-	High

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.



Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	New Zealand	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according: Not available.

to IMO instruments

Section 15. Regulatory information

HSNO Approval Number

: HSR002606

HSNO Classification

: SKIN SENSITISATION - Category 1 ASPIRATION HAZARD - Category 1

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

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Section 15. Regulatory information

Inventory list

New Zealand : All components are listed or exempted.

Section 16. Other information

History

Date of printing : 12. Feb. 2024

Date of issue/Date of : 12. Feb. 2024

revision

Date of previous issue : 23. May. 2022

Version : 1.01

Prepared by : Product Stewardship Blaser Swisslube AG

Key to abbreviations : ADG = Australian Dangerous Goods

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

SGG = Segregation Group UN = United Nations

References : Not available.

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 12. Feb. 2024 Version : 1.01 10/10 NZ